



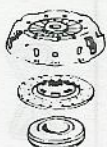




VEHICLE	ENGINE	TRANSMISSION	CLUTCH KIT	COVER ASSEMBLY	DRIVEN PLATE	RELEASE BEARING	
							

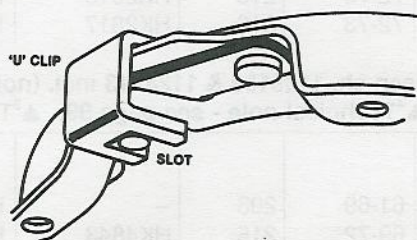
**▲ <sup>1</sup> ASTRA 1.2, 1.3, 1.6 PETROL, CAVALIER 1.3, 1.6 PETROL 8/81 → CLUTCH REMOVAL**

Clutch replacement on these vehicles can be carried out without the removal of either engine or gearbox. It is necessary however that the cover assembly is held in a compressed condition. This is usually achieved by the use of three 'U' shaped clips. These clips (Vauxhall Service Tool KM450 for 1.2 & 1.3 engines, KM526 for 1.6 engines) have a slot in one side to fit around the rivet head on the cover assembly pressure plate.

On some early cover assemblies for 1.6 engines it has been found that the width of the slot is insufficient to fit around the rivet head. Where this is the case the slots in the clips should be opened up accordingly.

In fitting the clips, care must be taken not to damage the cover assembly drive straps. The clips should never be forced over the top of the rivet head.

The vehicle manufacturers fitting instructions must be followed carefully



**▲ <sup>2</sup> CAVALIER, CHEVETTE, FIRENZA, HA VAN, VIVA HC DRIVEN PLATE HB3080**

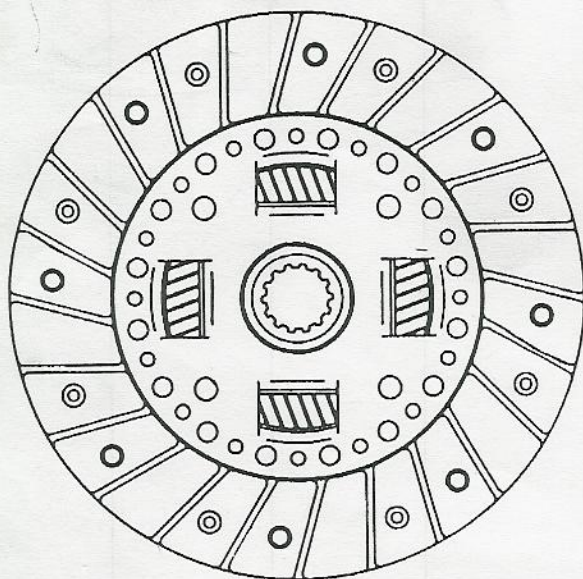
Four damper springs are fitted into this assembly and it will be found that, two of them, diametrically opposite, are loose and will rattle in their slots, if the assembly is shaken.

This is a design feature and does not render the driven plate unfit for service.

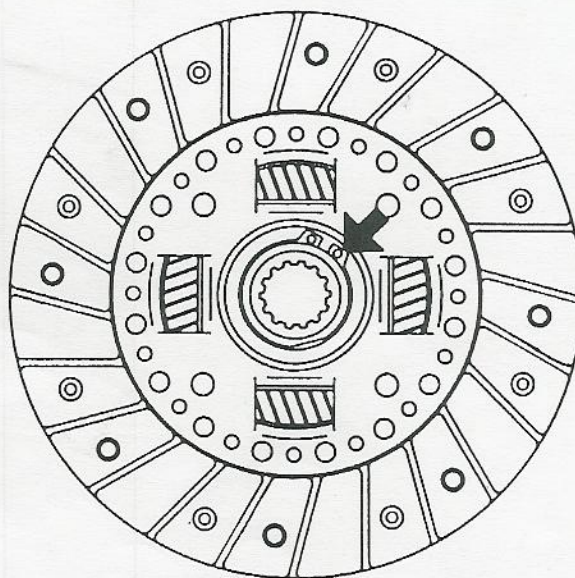
An explanatory leaflet to this effect is included in the box with all service replacement assemblies.

**▲ <sup>3</sup> CAVALIER 1.6, 1.9, 2.0 75-7/81 DRIVEN PLATES HB2198, HB3850, HB8063, HB8065 IMPORTANT NOTE**

When fitting any of these driven plates to the applications listed in this catalogue, great care must be taken to ensure that they are fitted the correct way round.



HB2198, HB8063



HB3850, HB8065

**NOTE:** The driven plates illustrated above are as viewed from the gearbox side.