

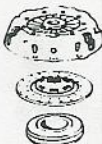





VEHICLE		CLUTCH KIT	COVER ASSEMBLY	DRIVEN PLATE	RELEASE BEARING
					

## SAAB - continued

Turbo 16, 16S →ch. F1002756	2/84→	215	HK5634 HK9251●	HE5132	HB2620 HB8125●	HD1238
Turbo 16, 16S ch. F1002757-G & ch. H When fitted larger clutch	89→	215 228	HK5635 HK9252● --	HE5132 HE4939	HB2620 HB8125● --	HD4941 HD4941
Turbo ch. F1005757-F1009803 & ch. F2002937-F2005017 & ch. G & ch. H	78→	215	HK5635 HK9252●	HE5132	HB2620 HB8125●	HD4941
9000i (except Turbo) 9000 Turbo T16	86→ 84→	215 228	HK9066● HK8285	HE5132 HE4939 <sup>1</sup>	HB8291● HB8284● <sup>1</sup>	HD4941 HD4941

**NOTE:** <sup>1</sup>Must be used together as a set.

### ▲<sup>1</sup> 99 AND 900 SERIES

A D.S.T. type clutch cover assembly is now being fitted on the above vehicles and will also be supplied to service vehicles from 1977 on.

Installation and removal of the clutch from these vehicles requires that the diaphragm spring is held in a depressed condition. This can be achieved by the use of a service tool that can be obtained from the vehicle manufacturer or, alternatively, a suitable tool may be produced from wire as shown in Fig. 1.

This split ring should be inserted between diaphragm spring and the specially designed lips on the cover pressing, see Fig. 2, whilst the clutch is held depressed. After ensuring that the two split ring halves are properly located the diaphragm spring may be released and the clutch cover assembly removed or installed as per the vehicle manufacturers instructions.

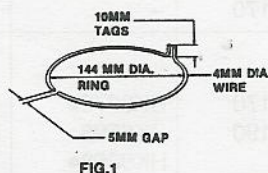


FIG.1

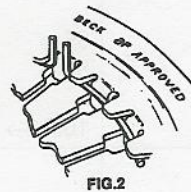


FIG.2

### ▲<sup>2</sup> 99—CLUTCH DRAG

Clutch drag is usually due to a failure to re-adjust the position of the release bearing after fitting a new clutch.

During the life of a clutch the release bearing gradually moves its start position to compensate for driven plate wear.

This is controlled by a friction device between the release bearing and the slave cylinder body and is either a circlip or plastic sleeve (later models).

When fitting a new driven plate ensure that the release bearing is fully forward and the friction device is repositioned.

N.B. An assistant is required to keep the clutch pedal fully depressed during this action.