



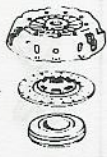





| | | | | CLUTCH KIT | COVER ASSEMBLY | DRIVEN PLATE | RELEASE BEARING |
|---|---|---|---|--|---|---|---|
|  |  |  |  |  |  |  |  |
| | | | ins/mm | | | | |

VOLVO - continued

740

| | | | | | | |
|---|----------------|------------|-------------------|---------------------|-------------------|---------------------|
| GLE engs. B28A, B28F | 82→ | 240 | HK8408● | HE2504 | HB8123● | HD1227 |
| GLE eng. B28E | 82→ | 240 | HK8409● | HE3901 | HB8123● | HD1227 |
| GLE eng. B19E | 83-8/84 | 215 | HK5157 HK8138● | HE5132 ¹ | HB3858 HB8044● | HD1219 ¹ |
| GLE eng. B23E | 83-8/84 | | | | | |
| GL, GLE eng. B230E (M46 gearbox) | 9/84-8/86 | 215 | HK5589 HK9188● | HE1027 | HB3858 HB8044● | HD5537 |
| GL, GLE engs. B200E,K (M46 gearbox) | 9/84→ | | | | | |
| GL, GLE engs. B200E,K (M47 gearbox) | 9/84→ | 228 | HK5591 HK9189● | HE5001 | HB3858 HB8044● | HD5537 |
| GL, GLE engs. B230A,E,F,K (M47 gearbox) | 9/84→ | 228 | HK9420● | HE5001 | HB9418● | HD5537 |
| GLE eng. B230E (M46 gearbox) | 9/86→ | 228 | HK9420● | HE5001 | HB9418● | HD5537 |
| Turbo diesel eng. D24T ch. 33720→ | →8/84 9/84→ | 228 228 | -- -- | HE5001 HE5001 | -- -- | HD1023 HD5537 |
| 760 | | | | | | |
| GLE eng. B19E | 83-8/84 | | HK5157 HK8138● | HE5132 ¹ | HB3858 HB8044● | HD1219 ¹ |
| GLE eng. B23E | 83-8/84 | | | | | |
| GLE eng. B200E,K (M46 gearbox) | | | | | | |
| GLE engs. B28A,F | 82→ | 240 | HK8408● | HE2504 | HB8123● | HD1227 |
| GLE eng. B28E | 82→ | 240 | HK8409● | HE3901 | HB8123● | HD1227 |
| GLE engs. B200E,K (M47 gearbox) | 9/84→ | 228 | HK5591 HK9189● | HE5001 | HB3858 HB8044● | HD5537 |
| GLE engs. B230A,E,F,K (M47 gearbox) | 9/84→ | 228 | HK9420● | HE5001 | HB9418● | HD5537 |
| GLE eng. B230E (M46 gearbox) | 9/86→ | | | | | |
| GLE eng. B230E (M46 gearbox) | 9/85-8/86 | 215 | HK5589 HK9188● | HE1027 | HB3858 HB8044● | HD5537 |
| GLE eng. B230F (M46 gearbox) | 9/84→ | | | | | |
| Turbo diesel eng. D24TD ch 33720→ | →8/84 9/84→ | 228 228 | -- -- | HE5001 HE5001 | -- -- | HD1023 HD5537 |
| P1800 ch. 10500-20999 | 65-66 | 216 | | HE2845 | HB1511 HB8039● | -- |
| P1800 ch. 21000→ | 66-73 | 215 | -- HK9098● | HE5132 ¹ | HB1511 HB8039● | HD1219 ¹ |

NOTE: ¹Cover assembly HE5132 and Release bearing HD1219 must always be used as a set.